



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4155-041
Job Sheet 177218



Part No: D4155-041

Job Qty: 6 ea

Part Name: Wearbar Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/8/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV F IPP REV:A 15.10.16 AS PER DWG REV.F5 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/8/18	0.00	0.00	Start Up Large Fab-3		JBC
100	Cold Saw	6 pcs		6/8/18	0.00	0.25	Cold Saw		JBC
110	Autoweld 1	6 pcs		6/8/18	0.00	4.69	Automated welding		JBC
120	QC	6 pcs		6/8/18	0.00	0.00	QC10		EA
130	QC	6 pcs		6/8/18	0.00	0.00	QC5		EA
140	Packaging	6 pcs		6/8/18	0.00	0.00	Packaging3-2		EA
150	QC21-SA	6 Ea		6/8/18	0.00	0.00	QC21		EA

Part Op 100 - Cut D4155-1 at 94.00" (EXTRA MATERIAL WILL BE CUT ON ASSEMBLY D4154-041)

Descriptions: 110 - 1- USE GRINDER TO CHAMFER END AS PER DWG . SEE "DETAIL B" ***SEE NOTE 9 FOR SURFACE BUILDUP*** USE DT9756 WELDING FIXTURE

140 - LOCATION: WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	46.8000 ft (7.8 ea)	90-Start up Operation	5088677-5 SO 94529-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	47	400	0

Part Specifications



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CANADA
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Container No: S095584



Part: D4155-041
Job No: 177218
Serial No/Batch: S095584

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/24/18

Plex 5/8/18 12:10 PM Dart.Gagnon.Michelle